

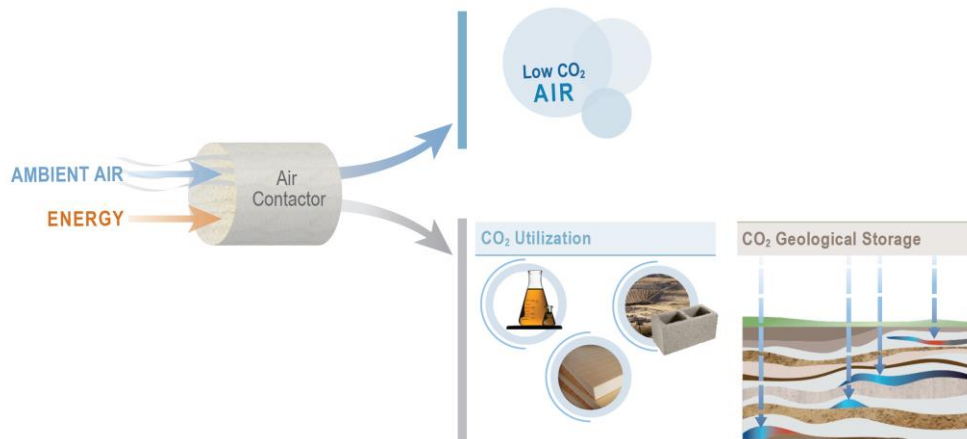
Direct Air Capture by Kawasaki CO₂ Capture technology

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Direct Air Capture (DAC)

- Novel CO₂ capture concept: Capture from atmosphere, achieving negative emission.
- Can conduct everywhere, different from post-combustion capture.
- Demonstration is on-going by several start-up companies.



ICEF Roadmap 2018 "Direct Air Capture of Carbon Dioxide"



Large DAC demonstration plant by Climeworks, at Iceland

Kawasaki's Development Background

Kawasaki Heavy Industries (KHI) has been developed solid-type CO₂ removal technology since 1980s for air conditioning of closed space. Then, we are conducting CO₂ emission reduction by both of post-combustion capture and direct air capture.

**Amine-containing
solid sorbent**



**Air conditioning
of closed space**

Office



Air plane



Space St.



**Post-combustion
capture & Direct air
capture**

Technical demonstration of DAC (2019-2022)

DAC development had been supported by MOEJ for 3 years. CO2 capture material and system were developed, and life cycle assessment of our system were conducted.



PJ management
DAC system development



Amine development



WASEDA University

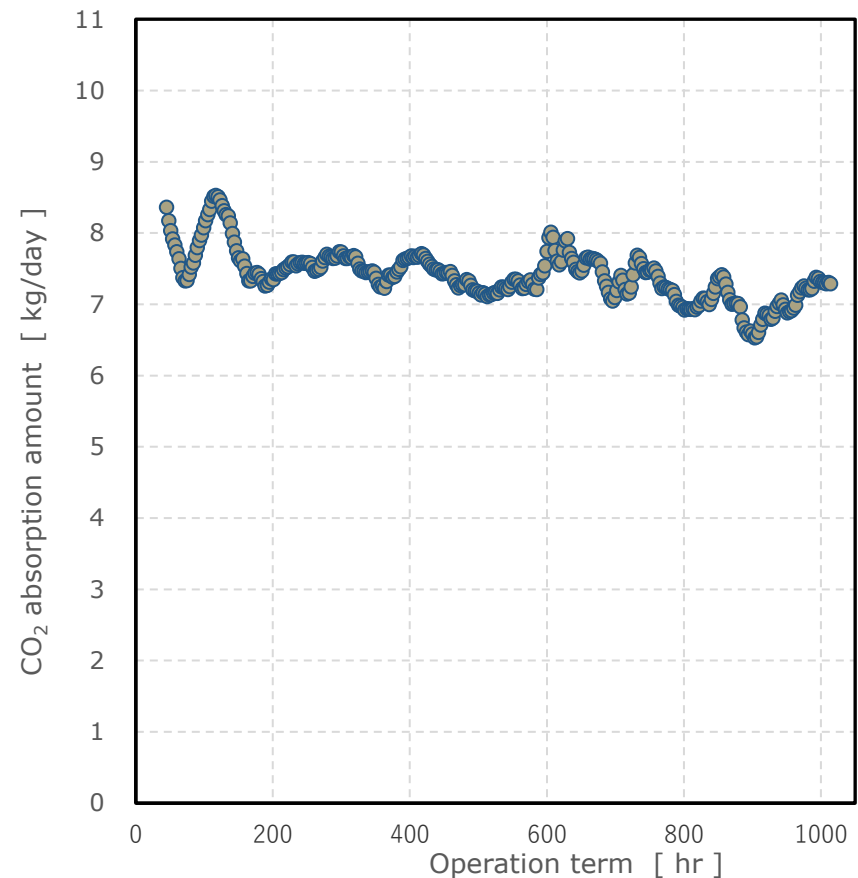
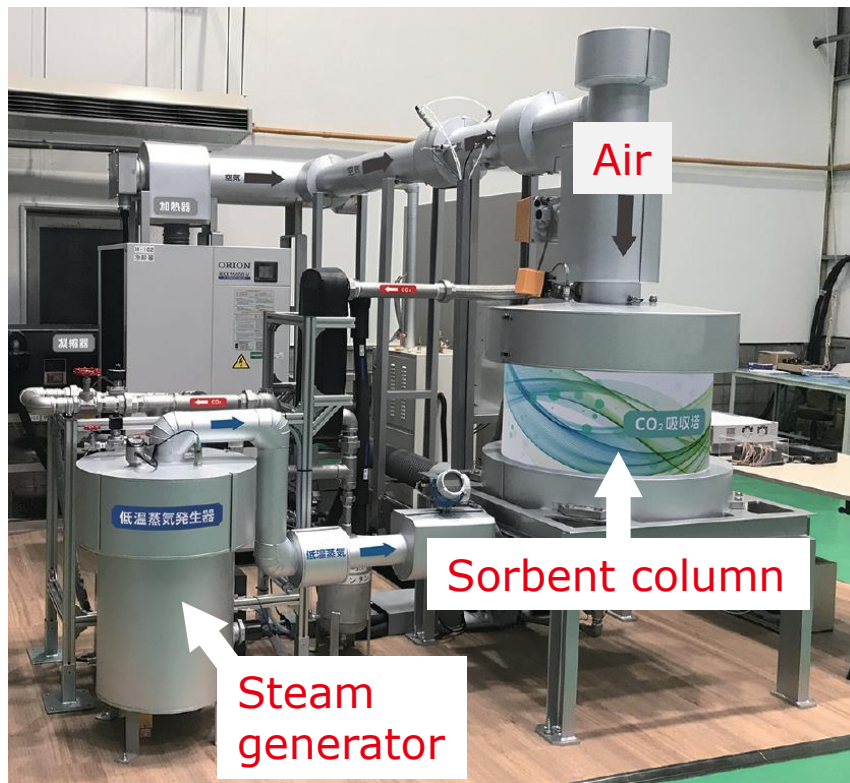


Life Cycle Assessment



CO2 Removal demonstration

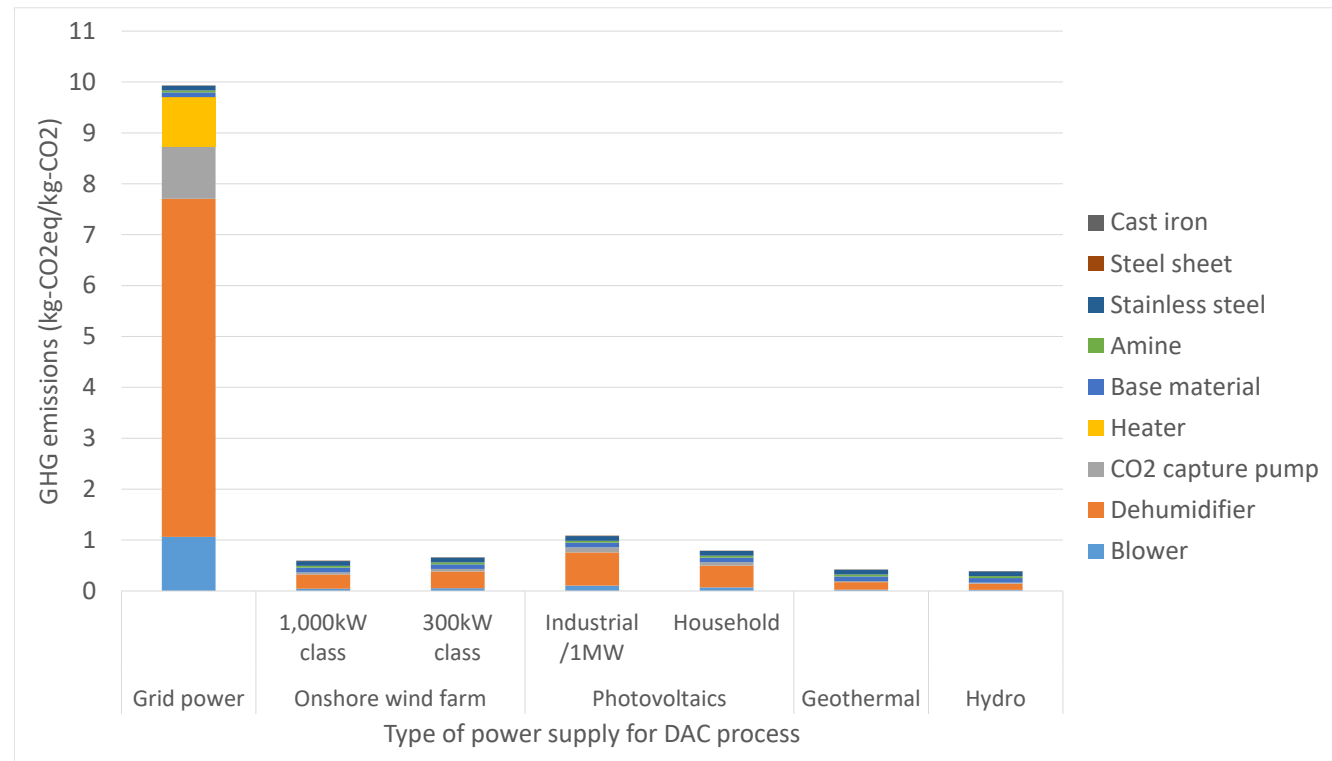
- Developed amine sorbent is installed
- Captured $>5\text{kg-CO}_2/\text{day}$ with $>95\%$ purity
- 1000hr operation demonstrated



Life cycle assessment

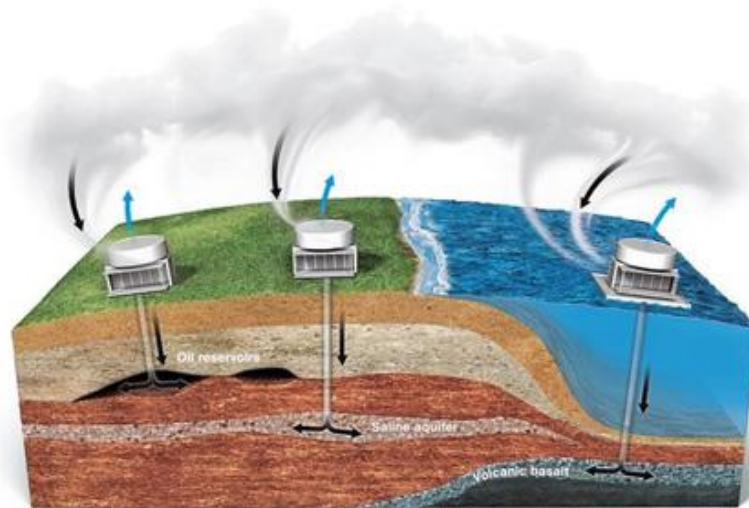
- GHG emission can be < 1 kg/kg by using renewable electricity, except case of industrial photovoltaics.
- Biggest GHG source in our DAC system is dehumidifier of air, which is required to remove moisture of sorbent.

Data based on
results of proof-of-
concept equipment



Future Target: DAC + Carbon Storage (DACCS)

- One of the key technology to realize negative emission.
- KHI will construct large DACCS plant based on the advantages:
 - having original sorbent enabling low-temp. operation
 - EPC ability of large-scale plant
- Target cost of DAC is not determined because value of negative emission is not established.
- Financial support for DAC is first required for demonstration test, to be trustworthy to market.



Picture from National Geographic: <https://natgeo.nikkeibp.co.jp/nng/article/news/14/4724/>



Kawasaki CO₂ Capture Technology

- CO₂ captured by amine-containing solid sorbent
- captured CO₂ can be desorbed from sorbent by supplying low-temperature steam (e.g. 60°C).

